

Description

2K Polyester spray filler to easily level irregularities on larger surfaces (example: dents from hail).

Features & Benefits

- high filling power
- easy to apply, excellent flow
- quick drying
- to be applied over bare metal, glass reinforced parts or original paints with some limitations (we recommend adhesion test before applying)
- supplied with liquid hardener 50 g

Substrate preparation




The surface has to be sanded before the application and clean, dry and degreased.

The product should only be applied over:

- scuffed and degreased bare steel (not for use over Zinc, Aluminium or plastic substrates)
- flattened glass fibre, polyester putties

Caution: Do not apply the putty directly on the paint primer, wash primer, epoxy primer, galvanized steel, aluminium, acrylic, and nitrocellulose products.

Application data

	Mixing ratio	<table border="0"> <tr> <td>8080 Sprayplast</td> <td>100</td> </tr> <tr> <td>Enclosed Hardener</td> <td>2 – 3,5 %</td> </tr> </table>	8080 Sprayplast	100	Enclosed Hardener	2 – 3,5 %				
8080 Sprayplast	100									
Enclosed Hardener	2 – 3,5 %									
	Spray gun set /air inlet	<table border="0"> <tr> <td>Gravity feed 2 – 2,5 mm</td> <td>1,5 – 2,0 bar</td> </tr> <tr> <td>Suction feed</td> <td>Verify manufacturer's info</td> </tr> </table>	Gravity feed 2 – 2,5 mm	1,5 – 2,0 bar	Suction feed	Verify manufacturer's info				
Gravity feed 2 – 2,5 mm	1,5 – 2,0 bar									
Suction feed	Verify manufacturer's info									
	Application (Stir the product before use)	<table border="0"> <tr> <td>Number of coats</td> <td>1 – 3 coats</td> </tr> <tr> <td>Flash off</td> <td>5 – 10 min</td> </tr> <tr> <td>Layer thickness</td> <td>100 – 300 micron</td> </tr> <tr> <td>Application temperature</td> <td>minimum 10 °C/50 °F</td> </tr> </table>	Number of coats	1 – 3 coats	Flash off	5 – 10 min	Layer thickness	100 – 300 micron	Application temperature	minimum 10 °C/50 °F
Number of coats	1 – 3 coats									
Flash off	5 – 10 min									
Layer thickness	100 – 300 micron									
Application temperature	minimum 10 °C/50 °F									

	<p>Drying</p> <p>at 20 °C/68 °F 4 – 5 h</p> <p>at 60 °C/140 °F 30 min</p> <p>Flash-off /until matt 10 – 15 min</p> <p>Pot life (at 20 °C/68 °F) 20 – 30 min</p>		
	<p>Sanding</p> <p>Only dry sanding P180 - P320</p>		
Prod. Nr.	Description	Volume	Packaging Box
8080-1,5	Grey	1,5 kg	6
VOC			
VOC 2004/42/IIB (b) (250) <250			
Shelf life			
Minimim 12 months from the production date under normal storage conditions and unopened can.			
Additional Information			
<p>FOR PROFESSIONAL USE ONLY!</p> <p>Always read the instructions.</p> <p>IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.</p> <p>Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.</p> <p>Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.</p> <p>All products mentioned in this data sheet are trademarks owned by Silco.</p>			