GenRock Basecoat

Description:

Complete basecoat product range based on 70 + base colors including 16 Pearlescent, iridescent and tinted metallic toners as well as 6 xirallic. High pigmented system, economy on the quantity of paint ready for use, greater coverage, time saving in application because 2 coats are sufficient and there is minimal waiting time for the application of the top coat.

Surface Prepartion:

Old paint well sanded and surfaces well primed and prepared.

Suitable Substrates:

- Existing Finishes except TPA
- "General" 1 K or 2 K primers
- OEM Primer or EDP, sanded
- "General" Polyester Putties
- Bare metal substrates must be pre-primed with wash primer 9700
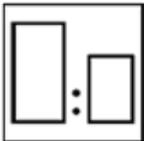
75% "Genrock" thinners
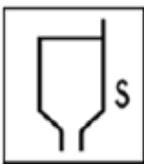
18-19 sec / DIN 4 mm / 20°C (68°F)

Compliant 1.3 – 1.4 mm
2.0 – 2.5 bar inlet pressure
HVLP 1.3 – 1.4 mim; 0.7 bars at the air-cap
8 – 12 microns per coat

5 min. between coats. For metallic colors, a drop coat is recommended

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Wait until fully matt before applying top coat.

Wear suitable protection

Flash Point:

23°C (73.4°F)

Specific Gravity:

$0.94 – 1.16$ kg/cm^3 ($7.82 – 9.66$ lbs/gal)

Solids Content:

$21.2 – 39.0$ % by weight

Coverage:

$8 – 10$ m2/l at 25 micron dry thickness

SDS:

Refer to the safety data sheet

N.B.: Some older basecoat formulations may include 2k toners in small quantities.

Product Data Sheet