



## 6000M - 2K Clear Matt

### Description:

2K matt clear for silky-matt vehicle finishes. 6000M provides a uniform matt result with a smooth and silky feel and appearance which exceed the stringent demands of the refinish industry.

### Suitable Substrates:

- Genrock basecoat
- Gen<sub>2</sub>O basecoat

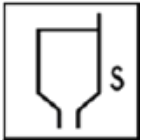


Mix 2:1 with any of the following hardeners:

- H760 Special
- H750 Extra slow
- H700 Slow
- H600 Normal
- H500 Fast

Potlife: 3h to 5h at 20°C

15-20% General Thinner



16-18s / DIN 4 mm / 20°C



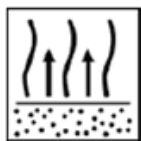
Compliant 1.3 – 1.5 mm ( 2 spray passes)  
2.0-2.5 bar inlet pressure



HVLP 1.3 – 1.5 mm ( 2 spray passes)  
0.7 bar atomization pressure



2 coats 50 – 60 micron



15-20 min

Flash-off between coats and final flash-off

Product Data Sheet



## 6000M - 2K Clear Matt



Wait 15 min before increasing temperature  
Bake 45 min at 60°C panel temperature



Short Wave 8 min  
The object should be maintained at greater than 60cm from source



Wear suitable protection

### VOC:

2004/42/IIB (e) (840)550. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 550 g/l.

### Flash Point:

23°C (73.4°F)

### Specific Gravity:

1.01 kg/cm<sup>3</sup>

### Solids Content:

48% by weight pre-dilution

### Coverage:

6-7 m<sup>2</sup>/l at 50 micron dry film thickness (theoretical)

### Gloss level:

23 % ± 5 at 60° angle

### SDS:

See the safety data sheet

Product Data Sheet